

Preparation and Photoluminescent Characterization of Poly(phenylene vinylene)/TiO₂ Nanoparticles Composite Nanofibers by One-Step Electrospinning

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Received 8 November 2011; accepted 28 November 2011

DOI 10.1002/app.36618

Published online in Wiley Online Library (wileyonlinelibrary.com).

ABSTRACT: A simple electrospinning process, directly mixing method, was used to produce ultrafine poly(phenylene vinylene)/TiO₂ (PPV/TiO₂) composite nanofibers with diameters ranging from 100 to 300 nm. The effects of different TiO₂ content on diameter, morphology, and structure of composite fibers were analyzed by scanning electron microscopy and transmission electron microscope. The results showed that composite polymer nanofibers with smooth surface were obtained when TiO₂ concentration was below 18 wt %. The surface of the composite nanofibers became rougher with the increase of TiO₂ con-

tent. The optical properties of the as-prepared nanofibers were characterized by photoluminescence spectra and photographs, the results showed an increase in intensity of the high-energy shoulder (510 nm) when the concentration of nanoparticles increased. X-ray diffraction measurements showed that the increasing TiO₂ content enhanced the amorphous phase of PPV in composite nanofibers. © 2012 Wiley Periodicals, Inc. *J Appl Polym Sci* 000: 000–000, 2012

Key words: composites; nanofibers; morphology; luminescence

INTRODUCTION

In recent years, dimensionally modulated materials with integrated platform of nanostructured materials are highly desirable for advanced nanoscaled electronic and optoelectronic applications.¹ As an electrostatic fiber fabrication technique, electrospinning has attracted much interest due to its versatility and potential for applications in diverse fields.² During electrospinning, the key phenomenon of “bending instability” elongates the electrospinning

jet up to 100,000 times in terms of milliseconds.³ This phenomenon results in an extremely large elongational flow rate, which can closely align macromolecular chains along the nanofiber axis. Incorporation of optoelectronically active materials such as conjugated polymers and nanoparticles into electrospun nanofibers is an appealing method to study their optical and electronic properties and to fabricate optoelectronic devices at the nanometer scale.⁴

Poly(phenylene vinylene) (PPV) as conjugated polymer are important candidate for polymer optoelectronic devices due to its excellent photo- and electroluminescence (PL and EL), photovoltaic (PV), and nonlinear optical properties as well as its easily processing and low cost.^{5,6} Up to now, many articles have reported that a feasible way to improve the optoelectronic properties is to combine PPV and its derivatives with nanoparticles or (and) other polymer, such as enhancing PL-efficiency in PPV/ZnO,⁷ MPN-PPV/CdSe,⁸ tunable fluorescence color in CdS/PPV/PVA,⁹ CdTe/PPV/PVA,¹⁰ improving PV behaviors in PPV/Pt,¹¹ and MEH-PPV/CdS¹² nanocomposite. The reason is: the interaction was occurred between conjugated polymer and semiconductor nanoparticles, such as energy transfer or

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Contract grant sponsor: NSFC; contract grant numbers: 20872030, 21072049, 21074031.

Contract grant sponsor: CPDF; contract grant number: 201104428.

Contract grant sponsor: NSF of Heilongjiang; contract grant numbers: E201118, E201144.

Contract grant sponsor: Abroad Person with Ability Foundation of Heilongjiang Province; contract grant numbers: 1251G070, 11551339, 11541273, 11551335, 2010td03.

Contract grant sponsor: Innovation Fellowship Foundation of Heilongjiang University; contract grant number: Hddt2010-11.

TABLE I
The Denotation and Composition of
PPV/TiO₂ Mixed Solutions (g)

Sample denotation	PPV precursor (4.5 wt %)	TiO ₂	Ethanol	TiO ₂ : PPV
PPV	4.5002	0.0000	4.5	0 : 100
PPV/TiO ₂ 1	4.5003	0.0161	4.5	8 : 100
PPV/TiO ₂ 2	4.5000	0.0245	4.5	12 : 100
PPV/TiO ₂ 3	4.5001	0.0365	4.5	18 : 100
PPV/TiO ₂ 4	4.4998	0.0487	4.5	24 : 100
PPV/TiO ₂ 5	4.5003	0.0916	4.5	45 : 100

charge transfer, which enhance photoelectric properties of composite materials.⁷

Polymer/inorganic nanocomposites are usually prepared by sol-gel process,¹³⁻¹⁵ *in situ* synthesis,¹⁶ directly mixing one-step method,¹⁷ and so on. Comparing with these methods, the directly mixing electrospinning is not only relatively simple but also has the advantage of producing composite nanofibers at a high speed and low cost. Using the one-step electrospinning method provides opportunities to obtain ultrafine polymer/inorganic composite fibers, which combine the advantages of polymer/inorganic hybrids and large-surface area nanofibers together, and meet the need of new materials.¹⁸ Among all the inorganic particles, TiO₂ is one of the most extensively studied because of its remarkable optical and electronic properties.¹⁹

On the basis of the research mentioned above, we synthesized TiO₂ nanoparticles and fabricated PPV/TiO₂ hybrid nanofibers by electrospinning technique. The composite nanofibers with excellent fluorescent properties are potentially interesting for many applications such as micro- and nano-optoelectronic devices and systems.

EXPERIMENTAL

Materials

Tetrahydrothiophene and *p*-xylylene dichloride were purchased from Tokyo Chemical Industry Limited Company. Tetrabutyl titanate (Ti(OC₄H₉)₄), acetone, and ethanol were obtained from Tianjin Fuyu Chemical Limited Company. All chemicals and solvents were used without further purification.

Preparation of electrospinning solutions

The PPV precursor was prepared according to Wesling's synthetic route²⁰ and the optimized conditions provided by Halliday et al.²¹ Precursor aqueous solution was dialyzed in water for a week, and then it was placed in a ventilated place for a week

to remove the water fully. As a result, the thick solution of PPV (4.5 wt %) precursor was obtained.

The TiO₂ nanoparticles were prepared by hydrolysis of precipitation of titanium alkoxide.²¹ The synthesized TiO₂ nanoparticles were centrifugalized and washed repeatedly with deionized water and dispersed ultrasonically in ethanol to form suspensions. Ethanol-soluble TiO₂ nanoparticles were mixed with the PPV precursor in different mass ratios and the mixtures were vigorously stirred for at least 3 h at room temperature and ultrasonically treated for 10 min before electrospinning. The denotation and composition of PPV/TiO₂ mixed solutions was shown in Table I.

Electrospinning process

The electrospinning setup used in this study consisted of a 10-mL syringe with a needle (IDZ, 0.8 mm), an aluminum collecting plate, and a high voltage supply. The PPV precursor/TiO₂ nanoparticles spinning solutions were electrospun at a positive voltage of 12 kV and a working distance of 25 cm (the distance between the needle tip and the collecting plate). The solution was continuously supplied using a syringe pump at a rate of 0.5 mL/h. All the electrospinning procedures were carried out at room temperature. The aluminum foils with nanofibers were heated at 120°C under nitrogen for 15 min to remove the residual solvents and then heated at 220°C for conversion of the precursor to PPV.

Characterization

The morphology of the PPV/TiO₂ composite nanofibers was studied by field-emission scanning

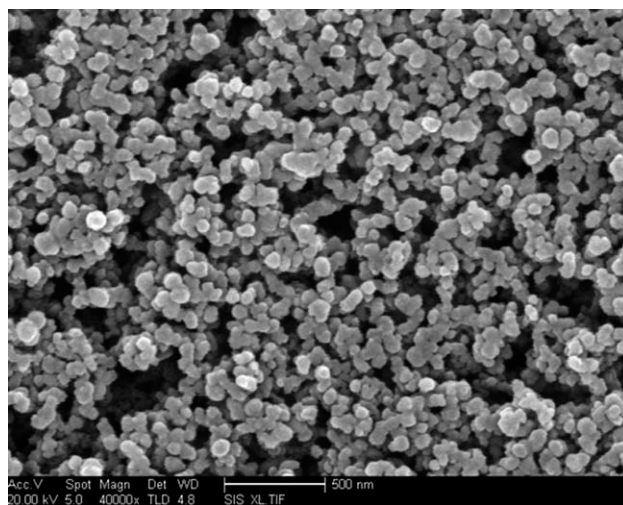


Figure 1 SEM image of the as-prepared TiO₂ nanoparticles.

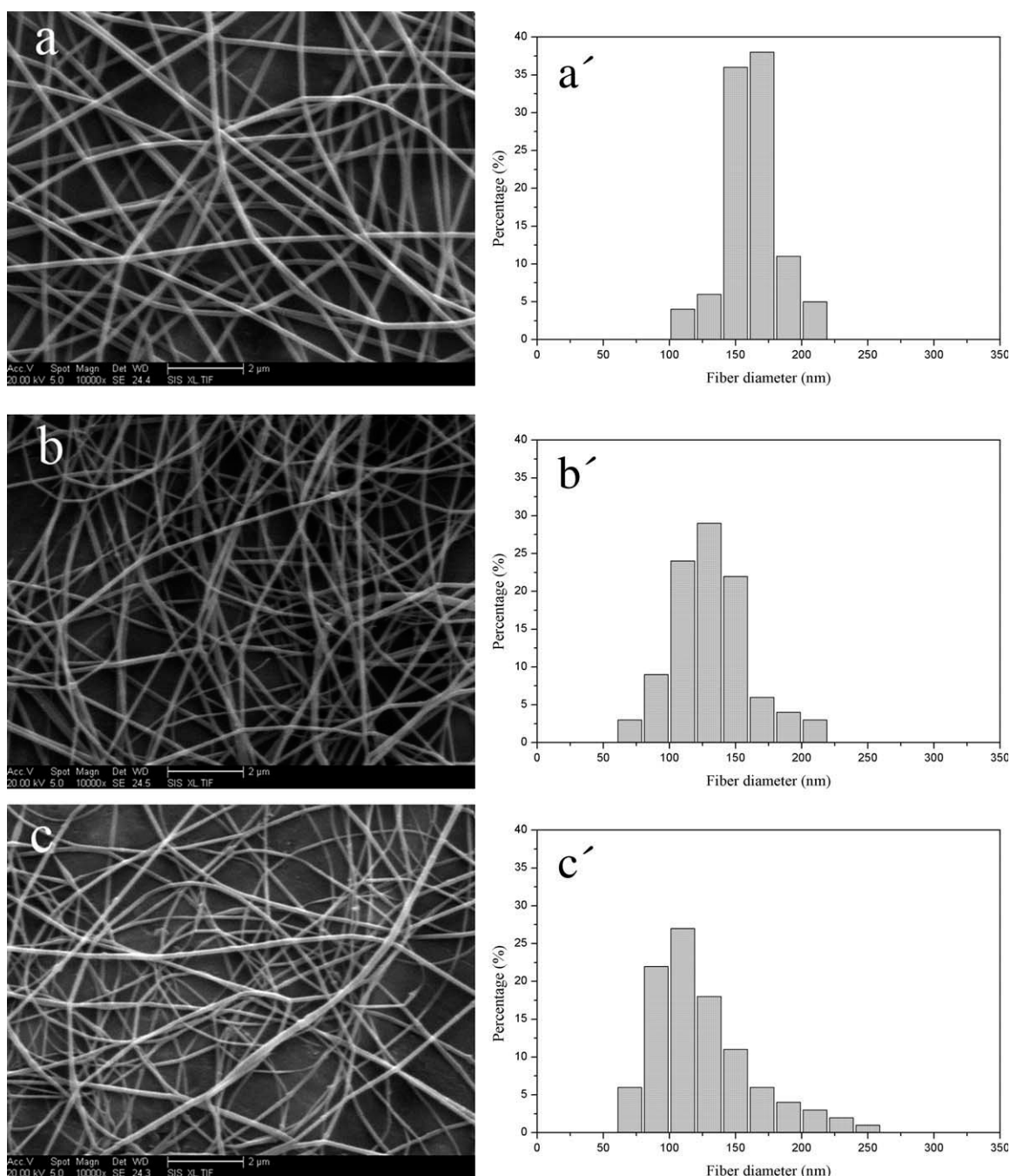


Figure 2 SEM images of the electrospun PPV/TiO₂ composite nanofibers with various TiO₂ contents: (a) 0 wt %, (b) 8 wt %, (c) 12 wt %, (d) 18 wt %, (e) 24 wt % and (f) 45 wt %, and the corresponding diameter distribution (a'), (b'), (c'), (d'), (e'), (f').

electron microscopy (FE-SEM, MX2600FE) and transmission electron microscope (TEM, FEI TECNAI F20). The average nanofibers diameter (AFD) was determined from the FE-SEM images and around 50 nanofibers were analyzed. The samples were prepared by collecting the nanofibers on copper grids coated with a layer of amorphous carbon. The electrical conductivity of the spinning solutions was measured by conductivity meter (DDS-307). A com-

bined steady state fluorescence and phosphorescence lifetime spectrometer (FLSP920) was used to obtain the PL spectra of the as-spun nanofibers and the excitation wavelength was 470 nm. The fluorescent images of nanofibers were taken from a fluorescence microscopy (TE2000-U). X-ray diffraction (XRD) (D8 advance) studies were performed to investigate the crystallinity of TiO₂ nanoparticles and composite nanofibers.

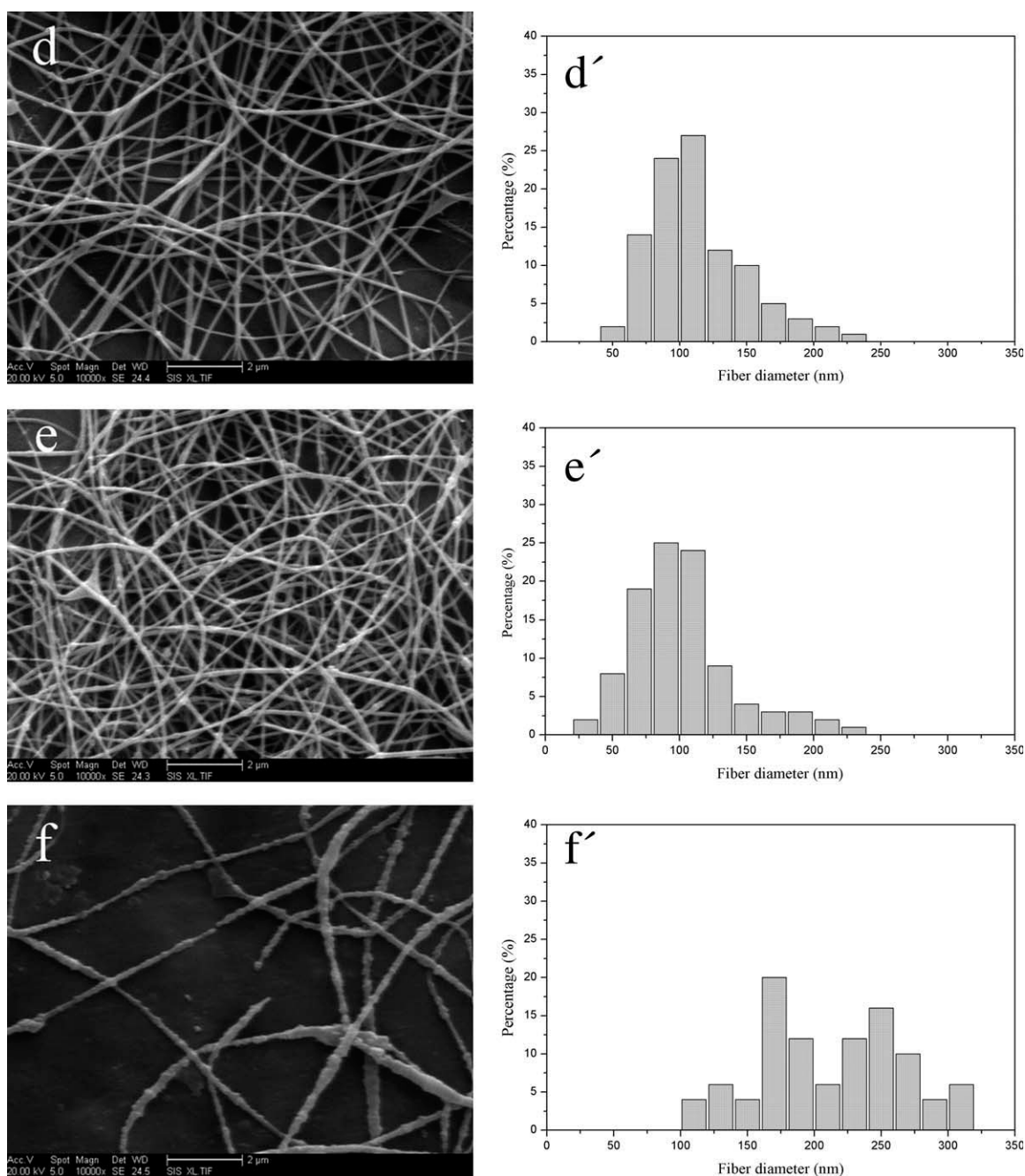


Figure 2 (Continued from the previous page)

RESULTS AND DISCUSSION

Morphology analysis

Figure 1 shows the SEM image of the synthesized TiO₂ nanoparticles. The average diameter of the TiO₂ nanoparticles was 40 nm, with the distribution from 10 to 60 nm. The shape of the nanoparticles was irregular.

Figure 2 shows the SEM images of the electro-spun composite nanofibers with different TiO₂ content. Pure PPV nanofibers were uniform and

smooth, and their average diameter was about 170 nm, with the distribution from 120 to 200 nm. PPV/TiO₂ composite nanofibers presented irregularity and relatively wide fiber diameter distribution. In addition, when the TiO₂ content increased from 0 to 18 wt %, the average fiber diameter decreased gradually from 170 to 103 nm. Conversely, in the range of 24–45 wt %, the average fiber diameter increased from 112 to 192 nm. The surface of the composite nanofibers became rough especially when TiO₂ content reached 45 wt %, and

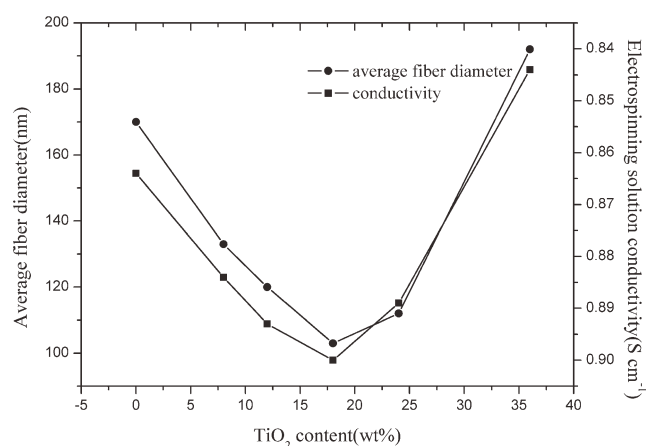


Figure 3 Average diameter of as-prepared PPV/TiO₂ composite nanofibers and conductivity of spinning solutions as a function of TiO₂ content.

some fibers appeared fibrous fracture, as shown in Figure 2(f).

Figure 3 shows the correlation between the average diameter of PPV/TiO₂ composite nanofibers and the electrical conductivity of the spinning solutions. It can be clearly seen that the changing trend of the electrical conductivity was similar to that of the average fiber diameter. It has been reported that when the solution electrical conductivity increased, there was a significant decrease in the diameter of the electrospun nanofibers.²² High conductivity resulted in sufficient elongation of a jet by electrical force, consequently produced thinner fibers. In the same way, low conductivity meant low surface charge density, which led to the production of uniform fiber; formation of beads was also observed. When the TiO₂ content was above 18 wt %, the conductivity began to decrease. It can be explained that the aggregation of the TiO₂ nanoparticles led to two-phase separation of both polymer and inorganic particles, which had a negative effect on the conductivity.

The internal morphology and the particles dispersion of the composites were investigated by TEM, presented in Figure 4. It can be clearly seen that the TiO₂ nanoparticles were basically uniformly dispersed in the PPV nanofibers, and the particles size was heterogeneous. The particles were well dispersed individually within the nanofibers at 18 wt % TiO₂ content. The TiO₂ nanoparticles began to aggregate severely when the content was high (24 wt %). Smooth nanofibers were observed when the TiO₂ content was below 18 wt % [see Fig. 4(a–c)], and the surface of fibers became rough when the TiO₂ content was higher than 24 wt % [see Fig. 4(d,e)], due to the presence of TiO₂ nanoparticles on the fibers' surface. It was

concluded that the TiO₂ nanoparticles were well dispersed in the PPV solution when the content was moderate.

The fluorescence spectra and photographs

Figure 5 shows the PL spectra of the as-spun nanofibers. It was obvious that pure PPV nanofibers showed two emission peaks at 513 and 544 nm, which belonged to the band gap of the π - π^* transition and the self-absorption function of the PPV structures. For the PPV/TiO₂ composite nanofibers, the main band was almost unchanged but the peak in 513 nm had slightly blue shifted (from 513 to 510 nm) and showed a relatively wide emission band. It was also clearly that an increase in intensity of 510 nm became the dominant emission band as the TiO₂ content increased. The enhancement of this band was observed in some PPV/nanoparticle composites.^{23,24} When introducing nanoparticles, the polymer chains may be break up into new short segments. The high energy of the 510-nm peak may indicate that the short segments of the polymers are involved in the emission process.²³ This blueshift and change of the intensity may be also attributed to reduced reabsorption by neighboring chains of the emitted light because the thin fibers consisted of fewer polymer chains in comparison with the thick fibers and also to much fewer interchain contacts between the polymer chains.²⁵ Considering all the reasons together, both processes may occur in the system.

The pure PPV nanofibers were bright yellow-green, which is accordance with fluorescence photographs in Figure 6(a). The morphology of nanofibers was similar to that observed by SEM. There were also many light spots on the PPV/TiO₂ composite nanofibers. This can be explained by following reasons: first, the addition of TiO₂ particles affected the stability of electrospinning, which resulted in the formation of beads; in addition, the centralized TiO₂ nanoparticles were excited by ultraviolet light, emitting white light, as shown in the insert part of Figure 6(c).

XRD patterns

The crystalline phase evolution of the TiO₂ nanoparticles and the resulting nanofibers has been examined using XRD measurements. The TiO₂ nanoparticles and PPV precursor were heated under the same conditions. In Figure 7, the diffraction peaks of TiO₂ nanoparticles can be assigned to the diffraction planes of the anatase phase according to the standard diffraction index. The peak at $2\theta = 25.3^\circ$ corresponded to the (101) crystal plane of anatase and the other peaks at 38.1° , 48° , and 54.5° corresponded to the (112), (200), and (211) crystal planes. The broad

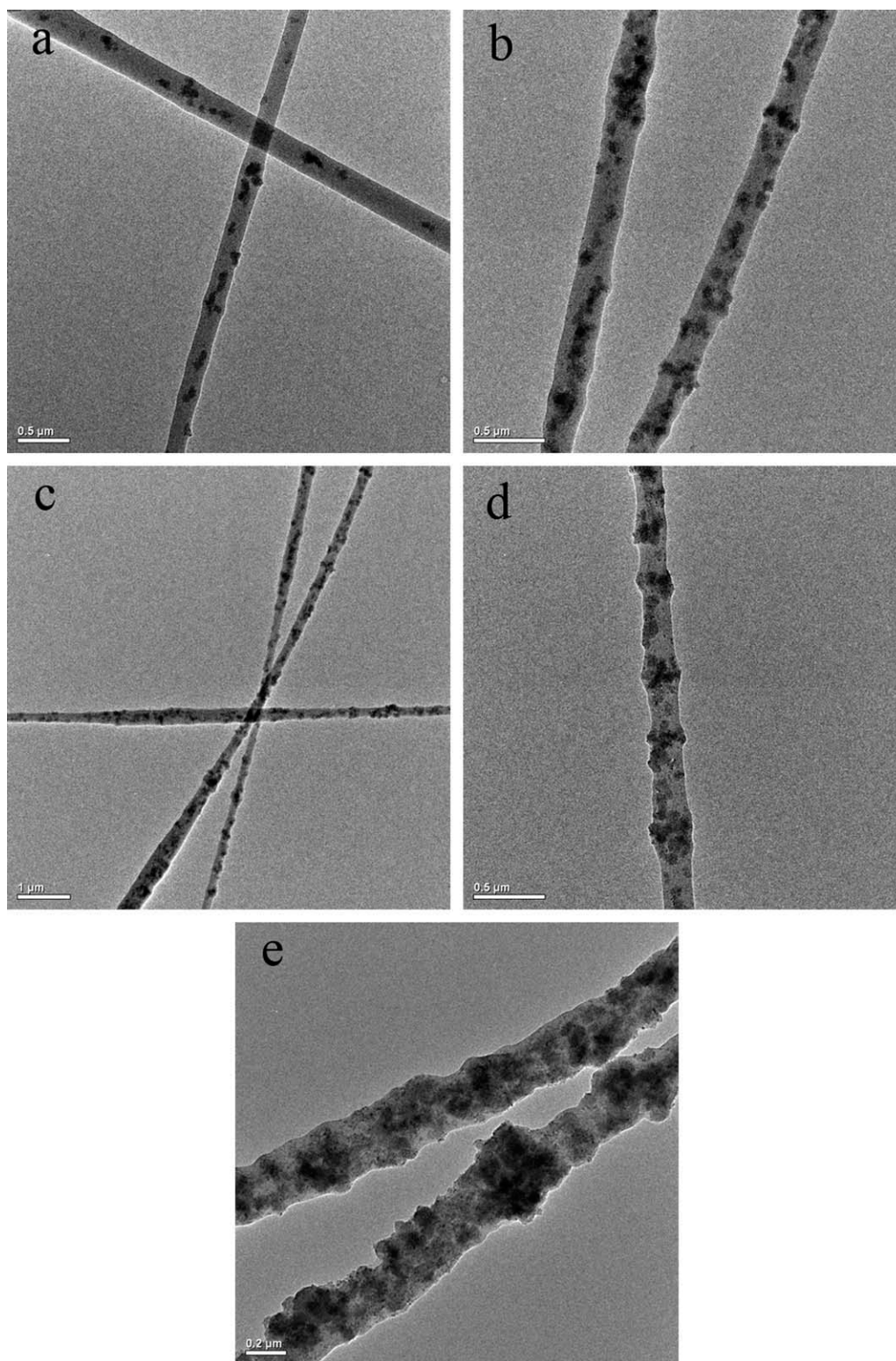


Figure 4 TEM images of PPV/TiO₂ composite nanofibers with different TiO₂ concentration: (a) 8 wt %, (b) 12 wt %, (c) 18 wt %, (d) 24 wt %, and (e) 45 wt %.

diffraction peaks were attributed to the characteristic of small particle effect.²⁶

Figure 8 shows XRD patterns of pure PPV nanofibers and PPV/TiO₂ composite nanofibers with var-

ious TiO₂ content. The pure PPV nanofibers had a broad diffraction peak related to the PPV component,²⁷ which appeared around $2\theta = 21.2^\circ$ [see Fig. 8(a)]. The pure PPV nanofibers still kept the original

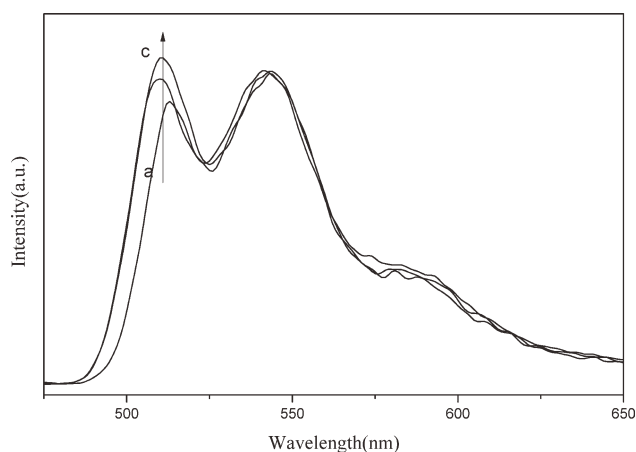


Figure 5 PL spectra of PPV/TiO₂ composite nanofibers with different TiO₂ content: (a) 0 wt %, (b) 18 wt %, and (c) 45 wt %.

crystalline region even if it was prepared by electrospinning. Seen from Figure 8(b–f), the diffraction intensity of the PPV/TiO₂ composite nanofibers was lower than that of pure PPV sample, revealing that the addition of TiO₂ nanoparticles enhanced the amorphous phase of the electrospun composite nanofibers. This can be explained that the existence of TiO₂ nanoparticles hindered the generation of crystal lattice and led to the decrease of PPV crystallinity. As can be seen from Figure 8(a–c), when the content of TiO₂ was lower than 18 wt %, there was only a broad peak belonging to PPV component. These results suggested that TiO₂ nanoparticles were indeed incorporated into PPV nanofibers. However, when the TiO₂ content was higher than 24 wt %, a weak diffraction peak appeared at 25.3°, which corresponded to the (101) crystal plane of anatase. It was indicated that when the content was high, some of the TiO₂ particles would aggregate on the surface of the nanofibers.

CONCLUSION

In this study, TiO₂ nanoparticles were synthesized by hydrolysis of precipitation of titanium alkoxide possessing the characters of the anatase TiO₂. The PPV/TiO₂ composite nanofibers containing different amount of TiO₂ nanoparticles were successfully prepared by directly mixing one-step electrospinning. The results from SEM and TEM images indicated that adulterating with different quantity of TiO₂ nanoparticles had significant influence on the nanofibers morphological characteristics such as nanofibers diameter, degree of surface roughness, and dispersion of TiO₂ nanoparticles. In addition, the PL spectra and photographs showed that short seg-

ments of the polymers and reducing reabsorption by neighboring chains may result in an increase in intensity of the high-energy shoulder, and the electrospinning process turned to be unstable when the concentration of nanoparticles increased. XRD analysis provided that the increase of TiO₂ nanoparticles

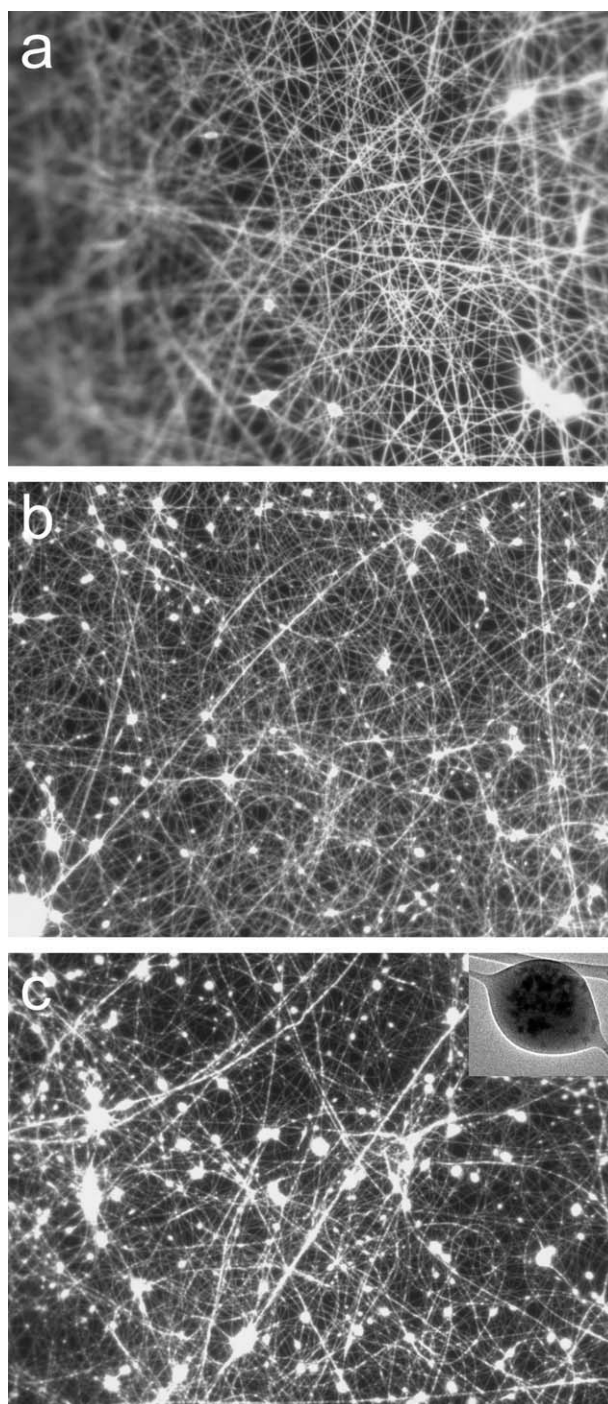


Figure 6 Fluorescence photographs of the PPV/TiO₂ composite nanofibers with different TiO₂ content: (a) 0 wt %, (b) 18 wt %, and (c) 45 wt %, inset part is a TEM image of a bead on the composite nanofibers.

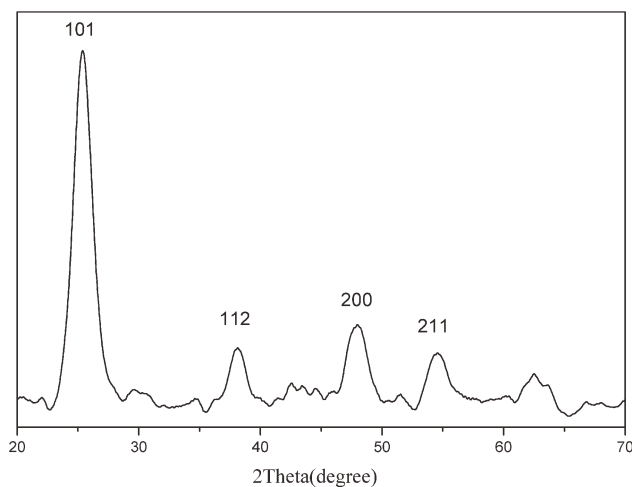


Figure 7 XRD patterns of TiO₂ nanoparticles.

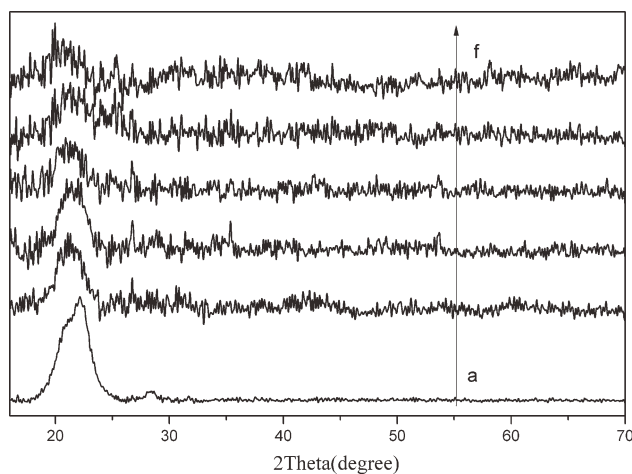


Figure 8 XRD patterns of electrospun PPV/TiO₂ composite nanofibers with various TiO₂ contents: (a) 0 wt %, (b) 12 wt %, (c) 18 wt %, (d) 24 wt %, and (e) 45 wt %.

enhanced the amorphous phase of PPV in composite nanofibers. We anticipate that this composite photoluminescent nanomaterial will have many potential applications, such as in light-emitting diodes, photocatalysts, and photocathodes.

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